

PLASTIC SPIRAL BINDING...

A continuous piece of plastic is coiled through a punched book block and crimped at both ends. As with other mechanical binding styles plastic spiral binding allows books to open 360 degrees to allow for more versatile usage applications. It retains its original shape even with excessive use. It is one of the most popular binding methods on the market today.

- 12 standard colors in stock
- Over 50 other colors available
- PMS color matches available
- Coil sizes from 1/4" to 1 3/4"
- Binding edge from 2" to 20"
- Cover Designs
 - ~ Two Piece
 - ~ Wrap-Around
 - ~ Pasted Back
 - ~ Reversible
 - ~ Sleeve Inserted
 - ~ Cased In
 - ~ Easel
 - ~ One Piece
 - ~ Calendar

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OTHER SERVICES

- 1-Sided Laminating
- 2-Sided Laminating
- Perfect Binding
- Index Tabs
- Wholesale Plastic Spiral Coils
- Wire-O Binding
- Calendar Tinning
- Custom Card Manufacturing
- Collating
- Hand Work
- Fulfillment

Glossary of Terms

Book Block: The gathered signatures or gathered flat sheets of a publication before the cover is added.

Caliper: The measurement of the thickness of paper measured in thousandths of an inch or mils.

Collate or Gather: To gather flat sheets or printed signatures together in their correct order.

Collating Marks: A distinctive, numbered symbol printed on the folded edge of signatures to denote the correct gathering sequence.

Crop Marks or Trim Marks: Small printed lines around the edges of a printed piece indicating where it is to be cut out of the sheet.

Pagination: The numbering of individual pages in a multi-page document.

Signature: A folded book section. A book is printed on a wide sheet or web of paper which is cut and folded into a book section. Usually as 4, 8, 16, or 32 page signatures. Abbreviation: Sig.

Spine: The bound edge of a book.

Punch Depth The distance from the edge of the sheet to the deepest part of the punch holes.

Pitch: This term denotes how many holes per inch. (It's essentially a punching pattern.) For example, a 4:1 punch pattern will have four holes per inch

Plastic Spiral Patterns

4:1 – Four holes punched per inch
1/4" punch depth



2.5:1 – Two and one-half holes punched per inch
3/8" punch depth



Wire-O Patterns

2:1 – Two holes punched per inch
3/8" punch depth



3:1 – Three holes punched per inch
1/4" punch depth

